Iron-On Horizontal Patch Application Instructions (w/Heat Sealed Back)

Sports requiring this patch: Baseball, Softball, Swim & Dive, Volleyball
Sewing emblems and patches to uniform shirts is the recommended method, but this horizontal MHSAA Logo comes with a heat-sealed or Iron-on backing if you don't sew it. Heat affects different materials differently, so be sure to first test the heat on a portion of your uniform shirt not visible when worn before attempting to heat seal the patch.

Heat Press Method:
1. Preheat the garment to 325-400 degrees, depending on the material.
2. Place the heat seal patch on the preheated part of the garment.
3. Apply heat press at between 235-400 degrees with medium pressure for 15-20 seconds. Then flip the garment and repeat step on the reverse side (if possible).
4. IMPORTANT: The Glue will be hot and liquified but will cool fast and harden quickly. Be careful to not let the patch move around on the garment before the glue hardens. If it moves around on the garment, the bond will not be as secure as it should be. Let the garment set aside and cool back to room temperature.

Iron-on Method:
1. Set the iron to "Cotton" or "High" on the iron settings dial.
2. Lay the garment flat on an ironing board and protect it by putting an inexpensive cloth, sheet, or pillowcase between the iron and the garment.
3. Preheat the garment in the place where the patch will be attached by applying firm pressure on the protective cloth for 10 seconds.
4. Place the heat seal patch on the preheated part of the garment, re-cover with the protective garment over the patch and then press down firmly with the iron for 15-20 seconds. If possible, flip the garment and repeat on the reverse side.
5. IMPORTANT: The Glue will be hot and liquified but will cool fast and harden quickly. Be careful not to let the patch move around on the garment before the glue hardens. If it moves around, the bond will not be as secure as it should be. Let the garment set aside and cool back to room temperature.